

## Industrial Fireproofing

# System Guide

High Density Cementitious Epoxy Intumescent Electrical Cable Fireproofing Epoxy Syntactic Insulation



## **High Density Cementitious Fireproofing**

#### Pyrocrete 241 HD / Pyrocrete 241 / Pyrocrete 241 HY

70 - 50 lbs/ft<sup>3</sup> (1,121 - 800 kg/m<sup>3</sup>) High Density Cementitious Passive Fire Protection (PFP) For Structural Steel And Existing Concrete Substrates

PREP	PRIMER	DESCRIPTION	PFP	DESCRIPTION	SEALER / TOPCOAT	DESCRIPTION
application and a second s	s - Onshore exterio n fire or jet fire pro	otection (1-4 hour UL	mary support stru 1709 hydrocarbon f		rage vessels and vess hour ISO 22899-1 jet f tance)	
SP 3*	Qualified** Carbozinc Series -or- Carboguard Series -or- Carbomastic Series	Inorganic zinc -or- Zinc rich epoxy -or- Polyamide epoxy -or- Polyamide epoxy mastic	Pyrocrete 241 HD -or- Pyrocrete 241 -or- Pyrocrete 241 HY with lath where required***	70 lbs/ft <sup>3</sup> (pcf) (1,121 kg/m <sup>3</sup> ) -or- 55 lbs/ft <sup>3</sup> (pcf) (881 kg/m <sup>3</sup> ) -or- 50 lbs/ft <sup>3</sup> (pcf) (800 kg/m <sup>3</sup> ) Portland Cement based fireproofing	Qualified** Carboguard 1340 -or- Carboguard 1340 + Carbothane 133 Series (optional)	Penetrating epoxy sealer/topcoat -or- Penetrating epoxy sealer/topcoat + Satin finish high built urethane
pplication ydrocarbo	s - Onshore exterio n fire or jet fire pro	otection (1-4 hour UL	mary support stru 1709 hydrocarbon f	ire protection, Up to 2	orage vessels and vess 2 hour ISO 22899-1 jet 1	
sp 1*	No primer required	NG spills and immers	Pyrocrete 241 HD -or- Pyrocrete 241 -or- Pyrocrete 241 Pyrocrete 241 HY with lath where required***	explosion blast resist 70 lbs/ft³ (pcf) (1,121 kg/m³) -or- 55 lbs/ft³ (pcf) (881 kg/m³) -or- 50 lbs/ft³ (pcf) (800 kg/m³) Portland Cement based fireproofing	Qualified** Carboguard 1340 -or- Carboguard 1340 + Carbothane 133 Series (optional)	Penetrating epoxy sealer/topcoat -or- Penetrating epoxy sealer/topcoat + Satin finish high build urethane
pplication ydrocarbo	n fire or jet fire pro	or structural steel, pri otection (1-4 hour UL '	1709 hydrocarbon f		rage vessels and vess ? hour ISO 22899-1 jet f tance)	
SP 1*	Carboguard 1340	Penetrating epoxy sealer/topcoat	Pyrocrete 241 HD -or- Pyrocrete 241 -or- Pyrocrete 241 HY with lath where required***	70 lbs/ft <sup>3</sup> (pcf) (1,121 kg/m <sup>3</sup> ) -or- 55 lbs/ft <sup>3</sup> (pcf) (881 kg/m <sup>3</sup> ) -or- 50 lbs/ft <sup>3</sup> (pcf) (800 kg/m <sup>3</sup> ) Portland Cement	Qualified** Carboguard 1340 -or- Carboguard 1340 + Carbothane 133 Series (optional)	Penetrating epoxy sealer/topcoat -or- Penetrating epoxy sealer/topcoat + Satin finish high build urethane

\* Substrate must be clean and free of all dust, dirt, oil, grease and contaminants prior to application.

\*\* Primer systems and topcoat systems must be pre-qualified by Carboline prior to use. Primed steel must meet minimum UL bond strength criteria. Contact Carboline Technical Service for further information. Pyrocrete materials do not require a topcoat per UL 1709, but topcoats are routinely used for added svstem durability.

\*\*\* 3.4 lb./yd<sup>2</sup> galvanized metal lath is typically utilized for most UL 1709 designs. Lath is attached by mean of pneumatic galvanized fasteners or welded pins. Plastic nosed corner bead can also be utilized as a construction aid. Refer to UL design for details or contact Carboline Technical Service for further information.

Note: All terminations are sealed using Acrilast Silicone Caulk.

Note: Physical properties and product durability increase with higher density cementitious products.

## **High Density Cementitious Fireproofing**

#### **Pyrocrete 40**

Structural Steel And Existing Concrete Substrates

PREP	PRIMER	DESCRIPTION	PFP	DESCRIPTION	SEALER / TOPCOAT	DESCRIPTIO
Application hydrocarbo	n fire or jet fire prote	structural steel, pri ection (1-4 hour UL 1 G spills and immers	mary support stru 709 hydrocarbon		orage vessels and vesse 2 hour ISO 22899-1 jet f stance	ire protection),
SP 3*	Qualified** Carbozinc Series -or- Carboguard Series -or- Carbomastic Series	Inorganic zinc -or- Zinc rich epoxy -or- Polyamide epoxy -or- Polyamide epoxy mastic	Pyrocrete 40 with lath where required***	40 lbs/ft³ (pcf) (640 kg/m³) Portland cement based fireproofing	Qualified** Carboguard 1340 -or- Carboguard 1340 + Carbothane 133 Series (optional)	Penetrating epo sealer/topcoa -or- Penetrating epo sealer/topcoa + Satin finish high b urethane
Application		structural steel, pri	mary support stru		orage vessels and vess 2 hour ISO 22899-1 jet f	
						ne protection,
				40 lbs/ft <sup>3</sup> (pcf) (640 kg/m <sup>3</sup> ) Portland Cement based fireproofing	Qualified** Carboguard 1340 -or- Carboguard 1340 + Carboguard 1340	Penetrating epo sealer/topcoat -or- Penetrating epo sealer/topcoat + Satin finish high b
cryogenic p SP 1* Exterior / Ir Application	No primer required	G spills and immers N/A Icrete structural steel, pri	ion exposures and Pyrocrete 40 with lath where required*** mary support stru	40 lbs/ft <sup>3</sup> (pcf) (640 kg/m <sup>3</sup> ) Portland Cement based fireproofing	Qualified** Carboguard 1340 -or- Carboguard 1340 +	Penetrating epo sealer/topcoa -or- Penetrating epo sealer/topcoa + Satin finish high b urethane
SP 1* Exterior / In Application: hydrocarbo	No primer required No primer required nterior - Existing Con s - Onshore exterior n fire or jet fire prote	G spills and immers N/A Icrete structural steel, pri ection (1-4 hour UL 1	ion exposures and Pyrocrete 40 with lath where required*** mary support stru 709 hydrocarbon	40 lbs/ft <sup>3</sup> (pcf) (640 kg/m <sup>3</sup> ) Portland Cement based fireproofing	Stance) Qualified** Carboguard 1340 -or- Carboguard 1340 + Carbothane 133 Series (optional) Sorage vessels and vesse 2 hour ISO 22899-1 jet f	Penetrating epo sealer/topcoa -or- Penetrating epo sealer/topcoa + Satin finish high b urethane el supports requi ire protection, Penetrating epo
SP 1* Exterior / In Application: hydrocarbo	No primer required No primer required nterior - Existing Con s - Onshore exterior n fire or jet fire prote	G spills and immers N/A Icrete structural steel, pri ection (1-4 hour UL 1	ion exposures and Pyrocrete 40 with lath where required*** mary support stru 709 hydrocarbon	40 lbs/ft <sup>3</sup> (pcf) (640 kg/m <sup>3</sup> ) Portland Cement based fireproofing	stance) Qualified** Carboguard 1340 -or- Carboguard 1340 + Carbothane 133 Series (optional) sorage vessels and vesse 2 hour ISO 22899-1 jet f stance)	Penetrating epo sealer/topcoa -or- Penetrating epo sealer/topcoa + Satin finish high t urethane el supports requi ire protection,

\* Substrate must be clean and free of all dust, dirt, oil, grease and contaminants prior to application. \*\* Primers or primer systems must be pre-gualified by Carboline prior to use. Primed steel must meet minimum UL bond strength criteria. Contact Carboline Technical Service for further information. Pyrocrete materials do not require a topcoat per UL 1709, but topcoats are routinely used for added system durability.

\*\*\* 3.4 lb./yd² galvanized metal lath is typically utilized for most UL 1709 designs. Pyrocrete 40 has no lath design XR707 available. Lath is attached by means of pneumatic galvanized fasteners or welded pins. Plastic nosed corner bead can also be utilized as a construction aid. Refer to UL design for details or contact Carboline Technical Service for further information.

Note: All terminations are sealed using Acrilast Silicone Caulk.

Note: Physical properties and product durability increase with higher density cementitious products.

### 40 lbs/ft<sup>3</sup> (640 kg/m<sup>3</sup>) High Density Cementitious Passive Fire Protection (PFP) For

## **Epoxy Intumescent Fireproofing**

#### Thermo-Lag 3000 / Pyroclad X1

Epoxy Based Passive Fire Protection (PFP) for Land Based Structural Steel Substrates

PREP	PRIMER	DESCRIPTION	PFP	DESCRIPTION	TOPCOAT	DESCRIPTION
pplication	ructural Steel - Prime s - Onshore exterior . 1709 hydrocarbon fi	structural steel, prin			torage vessels and ves	sel supports requiring
SP 6*	Qualified** Carboguard Series -or- Carbomastic Series -or- Carbozinc Series -or- Carbozinc 11 + Carboguard Series	Polyamide epoxy -or- Polyamide epoxy mastic -or- Zinc rich epoxy -or- Inorganic zinc + Polyamide epoxy	Thermo-Lag 3000*** -or- Pyroclad X1***	High solids epoxy based intumescent	Qualified** Carboguard 1340 + Carbothane 133 Series -or- Carbomastic 94 -or- Carbothane 134 Series	Penetrating epoxy sealer/topcoat + Satin high build urethane weatherable finish -or- Polyamide epoxy masti -or- polyurethane weatherable finish
pplication	ructural Steel - Galva s - Onshore exterior : 1709 hydrocarbon fi Carboguard 893 SG**	structural steel, prin			Qualified** Qualified** Carboguard 1340 + Carbothane 133 Series -or- Carbomastic 94 -or- Carbomastic 94	Penetrating epoxy sealer/topcoat + Satin high build urethane weatherable finish -or- Polyamide epoxy masti -or-
pplication	ructural Steel - Carbo s - Onshore exterior ection (ISO 22899-1) Qualified** Carboguard Series	structural steel, prin	mary support strue	tures, pipe racks, s	torage vessels and ves	polyurethane weatherable finish sel supports requiring
SP 6*	-or- Carbomastic Series -or- Carbozinc Series -or- Carbozinc 11 + Carboguard Series	-or- Polyamide epoxy mastic -or- Zinc rich epoxy -or- Inorganic zinc + Polyamide epoxy	Pyroclad X1***	High solids epoxy based intumescent	Carbothane 134 Series (optional)	High gloss polyurethan weatherable finish

\* Substrate must be clean and free of all dust, dirt, oil, grease and contaminants prior to application.

\*\* Primers systems and topcoat systems must be pre-qualified by Carboline prior to use. Contact Carboline Technical Service for further information. \*\*\*Pyroclad X1 requires Carboline's High Temp Mesh. Thermo-Lag 3000 requires Carboline's FP-Fiberglass Mesh. Contact Carboline Technical Service for further information.

## **Epoxy Intumescent Fireproofing**

#### Pyroclad X1 / Thermo-Lag 3000

PREP	PRIMER	DESCRIPTION	PFP	DESCRIPTION	TOPCOAT	DESCRIPTION
pplication: ydrocarbo		ructural steel, prim			torage vessels and ves on blast resistance and	
SP 10*	Qualified** Carboguard Series -or- Carbomastic Series -or- Carbozinc Series -or- Carbozinc 11 + Carboguard Series	Polyamide epoxy -or- Polyamide epoxy mastic -or- Zinc rich epoxy -or- Inorganic zinc + Polyamide epoxy	Pyroclad X1***	High solids epoxy based intumescent	Qualified** Carbothane 134 Series -or- Carbocrylic Series -or- Carboxane 2000 -or- Carbomastic Series (optional)	High gloss polyurethar weatherable finish -or- Acrylic epoxy weatherable finish -or- Modified siloxane hybr -or- Polyamide epoxy mast
application:	n pool fire protection (I	ructural steel, prim			torage vessels and ves on blast resistance and	
SP 10*	Revision 6 compliance Carboguard 893 SG**	Polyamide epoxy	Pyroclad X1***	High solids epoxy based intumescent	Qualified** Carbothane 134 Series -or- Carbocrylic Series -or- Carboxane 2000 -or- Carbomastic Series (optional)	High gloss polyurethan weatherable finish -or- Acrylic epoxy weatherable finish -or- Modified siloxane hybr -or- Polyamide epoxy mast
pplication	ructural Steel - Primed s - Offshore exterior st and NORSOK M-501 Sys	ructural steel bulk	heads / decks req		pool fire protection (IS	0 834), explosion bla
	Qualified** Carboguard Series -or- Carbomastic Series -or-	Polyamide epoxy -or- Polyamide epoxy mastic	Pyroclad X1***	High solids epoxy based intumescent	Qualified** Carbothane 134 Series -or- Carbocrylic Series -or-	High gloss polyurethar weatherable finish -or- Acrylic epoxy weatherable finish

\* Substrate must be clean and free of all dust, dirt, oil, grease and contaminants prior to application.

\*\* Primers systems and topcoat systems must be pre-qualified by Carboline prior to use. Contact Carboline Technical Service for further information. \*\*\*Pyroclad X1 requires Carboline's High Temp Mesh. Thermo-Lag 3000 requires Carboline's FP-Fiberglass Mesh. Contact Carboline Technical Service for further information.

#### Epoxy Based Passive Fire Protection (PFP) for Offshore Structural Steel Substrates

## **Epoxy Intumescent Fireproofing**

#### Pyroclad X1 / Thermo-Lag 3000

Epoxy Based Passive Fire Protection (PFP) for Offshore Structural Steel Substrates

PREP	PRIMER	DESCRIPTION	PFP	DESCRIPTION	TOPCOAT	DESCRIPTION
	ons - Offshore exteri	imed Bulkheads and De or structural steel bulk			pool fire protection (IS	60 834) and explosion
pplicatio	ons - Offshore exteri	Polyamide epoxy -or- Polyamide epoxy mastic -or- Zinc rich epoxy -or- Inorganic zinc + Polyamide epoxy imed Bulkheads and De or structural steel bulk losion blast resistance a	heads / decks red	quiring hydrocarbon		Penetrating epoxy sealer/topcoat + Satin high build urethane weatherable finish -or- Polyamide epoxy mastic
SP 10*	Qualified** Carboguard Series -or- Carbomastic Series -or- Carbozinc Series -or- Carbozinc 11 +	Polyamide epoxy -or- Polyamide epoxy mastic -or- Zinc rich epoxy -or- Inorganic zinc + Polyamide epoxy	Pyroclad X1***	High solids epoxy based intumescent	Qualified** Carbothane 134 Series -or- Carbocrylic Series -or- Carboxane 2000 -or- Carbomastic Series	High gloss polyurethane weatherable finish -or- Acrylic epoxy weatherable finish -or- Modified siloxane hybric -or- Polyamide epoxy mastic

\* Substrate must be clean and free of all dust, dirt, oil, grease and contaminants prior to application.

\*\* Primers systems and topcoat systems must be pre-qualified by Carboline prior to use. Contact Carboline Technical Service for further information. \*\*\*Pyroclad X1 requires Carboline's High Temp Mesh. Thermo-Lag 3000 requires Carboline's FP-Fiberglass Mesh. Contact Carboline Technical Service for further information.

## **Electrical Cable Fire Protection**

#### Thermo-Lag 270

Fire resistive protective coatings for electrical cables

PREP	PRIMER	DESCRIPTION	CABLE COATING	DESCRIPTION	TOPCOAT	DESCRIPTION				
Application 0% ampaci	Exterior / Interior Electrical Cables Applications - Applied directly to electrical cables to provide up to 90 minute circuit integrity, 2 hour flame propagation protection, 0% ampacity derating and a Class A (Class 1) designation. Meets International and North American cable protection standards and provides fire resistive jacket around electrified cables									
SP 1*	No primer required	N/A	Thermo-Lag 270**	Water based fire resistive cable coating	No topcoat required	N/A				

\* Substrate must be clean and free of all dust, dirt, oil, grease and contaminants prior to application.

\*\* Factory Mutual (FM Global) and International Electrotechnical Commission (IEC) certified.

## **Epoxy Syntactic Insulation**

#### Carbotherm 730 + Thermo-Lag 3000 / Carbotherm 731 + Pyroclad X1 Insulative epoxy syntactic materials + PFP for hot and cold substrates

PREP	PRIMER	DESCRIPTION	INSULATION	DESCRIPTION	PFP	DESCRIPTION	TOPCOAT	DESCRIPTI
Applicatio protectior	ons - Onshore	el - Primed Carbo exterior structur ous operating ter resistance	al steel, pipe rac					
SP 6* (onshore)	Carboguard 890**	Polyamide epoxy	Carbotherm 730	High solids epoxy syntactic insulation	Thermo-Lag 3000***	High solids epoxy based intumescent	Qualified** Carboguard 1340 + Carbothane 133 Series -or- Carbomastic 94	Penetrating e sealer/topco + Satin finish h build uretha -or- Polyamide ep mastic
Applicatio protectior	ons - Onshore	el Beams, Colum exterior structur ous operating ter resistance	al steel, pipe rac	ks, storage vess				
SP 6* (onshore)	Carboguard 893 SG**	Polyamide epoxy	Carbotherm 730	High solids epoxy syntactic insulation	Thermo-Lag 3000***	High solids epoxy based intumescent	Qualified** Carboguard 1340 + Carbothane 133 Series -or- Carbomastic 94	Penetrating e sealer/topco + Satin finish h build uretha -or- Polyamide ep mastic
Applicatio requiring	ons - Offshore thermal prote	el - Primed Carbo and onshore exte ection with contin e protection (UL 1	erior structural s wous operating t	emperatures be	tween -40°F (	-40°C) and 302°	= (150°C), jet fir	e (ISO 22899-
SP 6* (onshore) SP 10* (offshore)	Carboguard 890**	Polyamide epoxy	Carbotherm 731	High solids epoxy syntactic insulation	Pyroclad X1***	High solids epoxy based intumescent	Qualified** Carbothane 134 Series (optional)	High gloss polyurethar weatherab finish
Applicatio requiring	ons - Offshore thermal prote	el - Galvanized Si and onshore ext ection with contin e protection (UL 1	erior structural s wous operating t	emperatures be	ween -40°F (	-40°C) and 302°	= (150°C), jet fir	e (ISO 22899-
SP 6* (onshore) SP 10*	Carboguard 893 SG**	Polyamide epoxy	Carbotherm 731	High solids epoxy syntactic insulation	Pyroclad X1***	High solids epoxy based intumescent	Qualified** Carbothane 134 Series (optional)	High gloss polyurethar weatherab finish

further information

#### NOTES:

- 1. This document is meant as a general guideline only. For product information and application details, refer to the individual product's datasheet and application manual (latest revision) or contact Carboline Technical Service.
- 2. Carbothane 133 Series topcoats used with Carboline fireproofing products consists of: Carbothane 133 HB, and Carbothane 133 MC. These are used where VOC regulations dictate. All must be pre-qualified for use for each specific application and environment by Carboline in writing prior to use.
- 3. Carbothane 134 Series topcoats used with Carboline fireproofing products consists of: Carbothane 134 HP, and Carbothane 134 HG All must be prequalified for use for each specific application and environment by Carboline in writing prior to use
- Carboguard Series used with Carboline fireproofing products consists of: Carboguard 635, Carboguard 890, Carboguard 893, Carboguard 893 SG, Carboguard 60 and Carboguard 1340. When used as a tie-coat over Carbozinc 11, Carboguard Series refers to Carboguard 893 or Carboguard 893 SG. All must be pre-qualified for use for each specific application and environment by Carboline in writing prior to use.
- 5. Carbocrylic Series used with Carboline fireproofing products consists of: Carbocrylic 1290, Carbocrylic 1295 HS. All must be pre-qualified for use for each specific application and environment by Carboline in writing prior to use.
- 6. Carbomastic Series used with Carboline fireproofing products consists of: Carbomastic 15, Carbomastic 242, Carbomastic 615, and Carbomastic 94 and Carbomastic 18 FC. All must be pre-qualified for use for each specific application and environment by Carboline in writing prior to use.
- Carbozinc Series used with Carboline fireproofing products consists of: Carbozinc 858, Carbozinc 858 Global, Carbozinc 859 and Carbozinc 11. Carbozinc 11 requires a polyamide epoxy tie-coat primer. All must be pre-qualified for use for each specific application and environment by Carboline in writing prior to use.
- 8. Where lath is required, use 3.4 lb/yd<sup>2</sup> galvanized steel or stainless steel lath. PVC coated wire mesh can also be used as an alternate.
- 9. Carboline's Surface Cleaner 3 is a water based cleaner that is effective in cleaning and degreasing surfaces prior to painting.
- 10. Carboline fireproofing products must be installed according to the appropriate test design or certification.



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